



Date: Monday, 17/12/2007 2:55:56 PM  
User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-777-011
Job Number : 36373	
Estimate Number : 10804	
P.O. Number :	Part Number : D412777011
This Issue : 17/12/2007 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number :
First Issue : 17/12/2007 Type : R&D THERMOFORMING	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 24/12/2007 Qty: 6 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	THERMOFORMING	THERMOFORMING MACHINE
-----	---------------	-----------------------



Comment: THERMOFORMING MACHINE

MAKE PER DRWG MAKE AS PER TOOL.

2.0	MLEXS093F600607	GE PLASTICS LEXAN SHEET
-----	-----------------	-------------------------



125" F6006-701 M105952 x1



- PTO.

Comment: Qty.: 23.3300 sf(s)/Unit Total: 139.9800 sf(s)

GE PLASTICS LEXAN SHEET

M106146 x1

M105494 x5

(x1)

(x3)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



ID AS PROTOTYPE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

07/12/10

x1

x3

(4)

4.0	QC8	SECOND CHECK
-----	-----	--------------



3-grey

1-black



Comment: SECOND CHECK

No drawing available for dims, parts are nice.

5.0	ENGINEERING 1	ENGINEERING RESOURCE #1
-----	---------------	-------------------------



ENGINEERING APPROVAL



Comment: ENGINEERING RESOURCE #1

07/12/19

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

ID &amp; STK

07/12/21

(4)

AMERICAN  
ENGINEERING

1920

Date: Monday, 17/12/2007 2:55:57 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-777-011

Job Number: 36373

Part Number: D412777011

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

2012/20

Job Completion



12.12.20

Eagle Gzlgng  
00235

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-777-011

Job #: 00235

Date: Dec 12/2007

Product Name: B412 Glareshield

Requested By: MP

Design Manager Approval: 

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
6	D412-777-011	B412 Glareshield	n/a	NO	Dec. 12 2007	Pull 6 parts from PCM mold to send to Eagle	

07/11/20

76006 701 M105952

07/10/16

76006 701 M105952

MLEX503F600607 & 17.5 - 23.33

actual.

76 = 140.

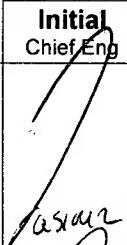
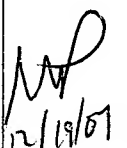


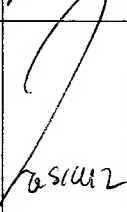
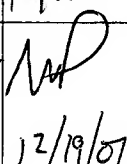


70 x 36.

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
01/12/18	2.	FIRST PULLS MAT. TEST. F6006-701 4.125" DID NOT FORM. (X1)		SCRAP & DO NOT REPLACE Qty 1	 12/19/07		 12/19/18	 07.12.19
07/12/18	2.	2 UNITS DAMAGED REMOVING FROM TOOL.		SCRAP & DO NOT REPLACE Qty 2	 12/19/07		 12/19/18	 12.19.18

NOTE: Date & initial all entries

M 106 583.

Pack slip 101711

u Ball 1537636.